

Maintenance equipment

Maintenance cycle [Note that maintenance cycle does not mean guarantee period.]

The following tables are applicable when using equipment under the conditions below.

- Normal use without frequent START/STOPS (The number of START/STOPS is assumed to be less than 6 times per hour in normal use.)
- Operating hours are assumed to be 10 hours per day/2500 hours per year.

If the following conditions are met, the equipment may not be used, or the "maintenance cycle" and "replacement intervals" may be shortened.

- When equipment is used in an environment where the temperature and humidity are high or change dramatically
- When equipment is used in an environment where the power supply fluctuations (the distortion of voltage, frequency, and waveform) are large (Only within the allowable range)
- When equipment is used in an environment where the unit may receive vibration or mechanical shock
- When equipment is used in an environment where dust, salt, toxic gases such as sulfur dioxide and hydrogen sulfide, and oil mist are present
- When equipment starts/stops frequently and operates for a long time (24-hour air conditioning operation)

Table 1. Maintenance cycle

Major components	Checking cycle	Maintenance cycle	Major components	Checking cycle	Maintenance cycle
Compressor	1 year	20,000 hours	Expansion valve	1 year	20,000 hours
Motor (Fan, Louver, drain pump)		20,000 hours	Valve (solenoid valve, four-way valve)		20,000 hours
Bearing		15,000 hours	Sensor (thermistor, presser sensor)		5 years
Electric board		25,000 hours	Drain pan		8 years
Heat exchanger		5 years			

Note1 This table shows major components. Refer to the maintenance contract for details.

Note2 This maintenance cycle shows a period in which products are expected to require no maintenance. Use this cycle for planning maintenance (budgeting the maintenance expense etc.) Checking/ Maintenance cycle may be shorter than the one on this table depending on the contents of maintenance check contract.

- Sudden unpredictable accident may occur even if check-up is performed.

Replacement cycle of consumable components

[Note that replacement cycle does not mean guarantee period.]

Table 2. Replacement cycle

Major components	Checking cycle	Replacement cycle
Long-life filter	1 year	5 years
High-performance filter		1 year
Fan belt		5,000 hours
Smoothing capacitor		10 years
Fuse		10 years
Crank case heater		8 years

Note1 This table shows major components. Refer to the maintenance contract for details.

Note2 This replacement cycle shows a period in which products are expected to require no replacements. Use this cycle for planning maintenance (budgeting expenses for replacing equipments etc.)